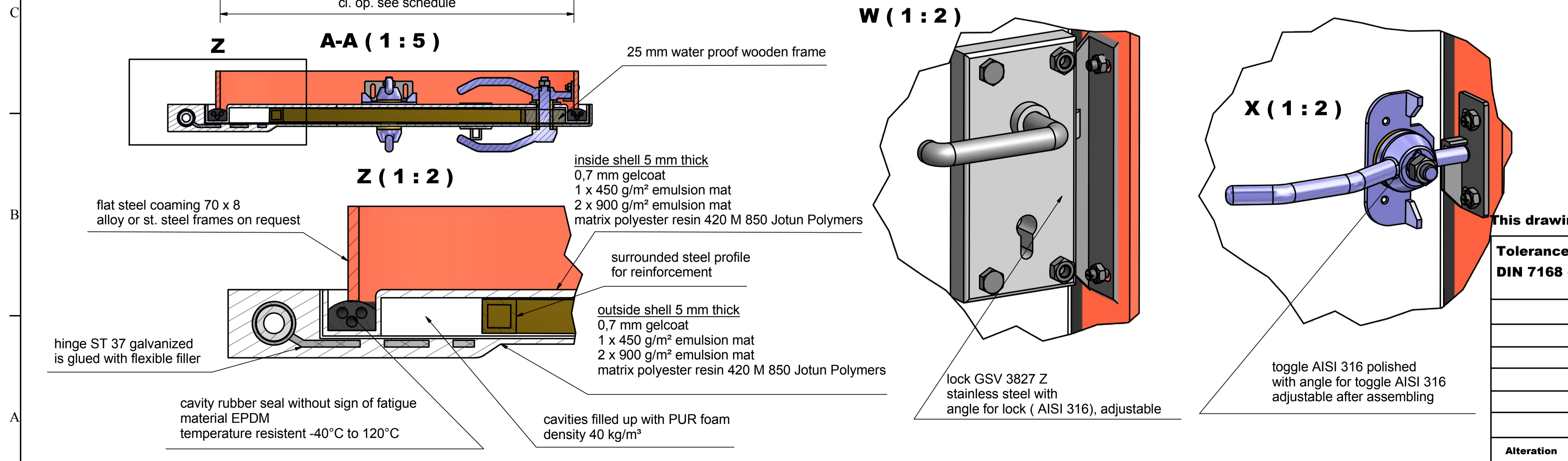


art.no.	H (d. height)	B (d. width)	in ship pos. 1 and 2		no. of hinges	breaking stress kN/m²	Allowed pos. Reg. 13 of ICLL
			1	2			
64/100	605	605	1	2	2	330	1&2
64/101	800	800	2	2	2	189	1&2
64/99	900	700	2	2	2	192	1&2
64/102	1000	600	2	2	2	202	1&2
64/107	1200	600	2	2	2	168	1&2
64/98	1200	850	4	2	2	119	1&2
64/103	1300	600	4	2	2	155	1&2
64/104	1400	600	4	2	2	144	1&2
64/105	1400	700	4	2	2	123	1&2
64/105	1450	800	4	2	2	104	1&2
64/107	1400	900	4	2	2	96	1&2
64/108	1600	600	4	2	2	126	1&2
64/108	1560	650	4	2	2	119	1&2
64/109	1600	700	4	2	2	108	1&2
64/112	1600	750	4	2	2	101	1&2
64/110	1600	800	4	2	2	95	1&2
64/111	1600	900	4	3	3	84	1&2
64/115	1700	650	4	2	2	109	1&2
64/116	1700	700	4	2	2	102	1&2
64/165	1700	900	4	2	2	79	2
64/117	1800	600	4	2	2	112	1&2
64/118	1800	650	4	2	2	103	1&2
64/120	1800	700	4	2	2	96	1&2
64/122	1800	750	4	2	2	90	1&2
64/125	1800	800	4	2	2	84	1&2
64/130	1800	900	4	3	3	75	2
64/135	1900	700	4	3	3	91	1&2
64/145	1900	800	4	3	3	80	2
64/146	1930	830	4	3	3	76	2
64/150	1900	900	4	3	3	71	2
64/153	1950	900	4	3	3	69	2
64/155	1900	1000	4	3	3	64	2
64/160	1800	1020	4	3	3	66	2
64/161	1800	1070	4	3	3	63	2
64/164	2000	700	4	3	3	86	2
64/162	2000	800	4	3	3	76	2
64/163	2084	1084	4	3	3	54	2

The value 96 kN/m² is the breaking stress of pressure test of Technische Universität H. All other cl.op. are calculated with the same compressive force on the surface. The result is an indirect proportion of breaking stress and surface.



All doors also available with central closing device. The mechanic is completely integrated inside the leaf



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Tolerances DIN 7168 gr.	Scale	Date	Drawn	Checked	Project:
			Name		
					Designation: <b>Heavy weathertight GRP- outside door</b>
					Drawing No. 64/....
Alteration	Date	Name			

Kunststofftechnik  
Julitz GmbH  
Tel. 0049(0)4161 4494  
Fax 0049(0)4161 4485